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# ERL TEST FACILITY FOR LHeC

FFAG'14

2014 International Workshop on FFAG Accelerators

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Brookhaven National Laboratory



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# Outline

## **THE LHeC : BASELINE PARAMETERS AND CONFIGURATION**

## **THE ERL TEST FACILITY**

### **1. STAGES OF BUILDING DESIGN**

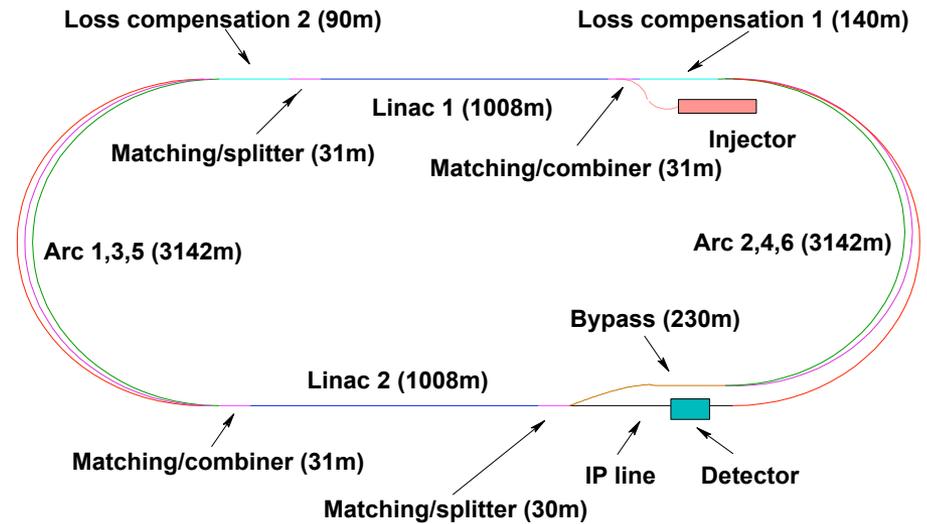
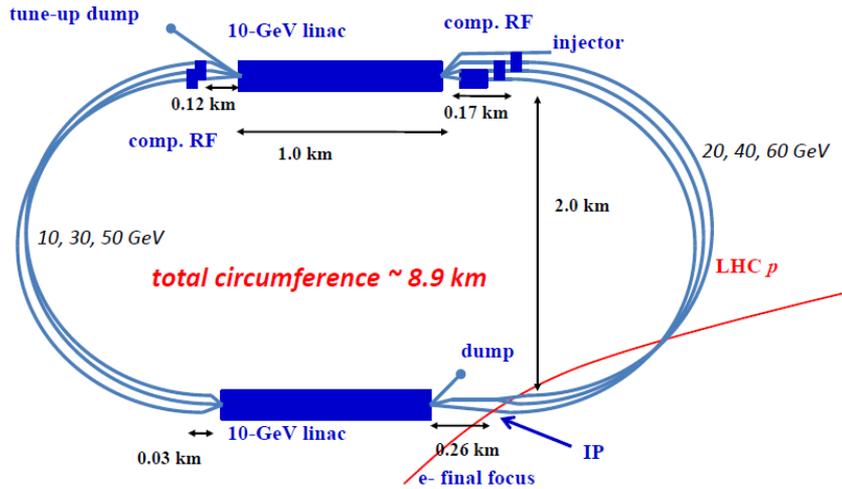
- LAYOUTS
- PARAMETERS

### **2. ARC OPTICS ARCHITECTURE**

### **3. SUPERCONDUCTING RF**

### **4. PLANNING AND TIMELINE**

# LHeC Recirculating Linear Accelerator Complex : Schematic Layout



## RECIRCULATOR COMPLEX

1. 0.5 GeV injector
2. A pair of SCRF linacs with energy gain 10 GeV per pass
3. Six 180° arcs, each arc 1 km radius
4. Re-accelerating stations to compensate energy lost by SR
5. Switching stations at the beginning and end of each linac
6. Matching optics
7. Extraction dump at 0.5 GeV

# LHeC Recirculating Linear Accelerator Complex : IP parameters

<b><math>10^{33} \text{ cm}^{-2} \text{ s}^{-1}</math> Luminosity reach</b>	<b>PROTONS</b>	<b>ELECTRONS</b>
Beam Energy [GeV]	7000	60
Luminosity [ $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$ ]	1	1
Normalized emittance $\gamma \epsilon_{x,y}$ [ $\mu\text{m}$ ]	<b>3.75</b>	50
Beta Function $\beta^*_{x,y}$ [m]	<b>0.1</b>	<b>0.12</b>
rms Beam size $\sigma^*_{x,y}$ [ $\mu\text{m}$ ]	7	7
rms Beam divergence $\sigma'_{x,y}$ [ $\mu\text{rad}$ ]	70	58
Beam Current [mA]	<b>430 (860)</b>	<b>6.6</b>
Bunch Spacing [ns]	25 (50)	25 (50)
Bunch Population	<b><math>1.7 \cdot 10^{11}</math></b>	<b><math>(1 \cdot 10^9) 2 \cdot 10^9</math></b>
Bunch charge [nC]	27	<b>(0.16) 0.32</b>

Luminosity of  $\approx 10^{33} \text{ cm}^{-2} \text{ s}^{-1} \rightarrow$  proposal for  $10^{34} \text{ cm}^{-2} \text{ s}^{-1}$  exists  
 Power consumption for lepton complex  $\leq 100 \text{ MW}$

# LHeC Recirculating Linear Accelerator Complex : IP parameters

<b><math>10^{34} \text{ cm}^{-2} \text{ s}^{-1}</math> Luminosity reach</b>	<b>PROTONS</b>	<b>ELECTRONS</b>
<b>Beam Energy [GeV]</b>	<b>7000</b>	<b>60</b>
<b>Luminosity [<math>10^{33} \text{ cm}^{-2} \text{ s}^{-1}</math>]</b>	<b>16</b>	<b>16</b>
<b>Normalized emittance <math>\gamma \epsilon_{x,y}</math> [<math>\mu\text{m}</math>]</b>	<b>2.5</b>	<b>20</b>
<b>Beta Function <math>\beta^*_{x,y}</math> [m]</b>	<b>0.05</b>	<b>0.10</b>
<b>rms Beam size <math>\sigma^*_{x,y}</math> [<math>\mu\text{m}</math>]</b>	<b>4</b>	<b>4</b>
<b>rms Beam divergence <math>\sigma'_{x,y}</math> [<math>\mu\text{rad}</math>]</b>	<b>80</b>	<b>40</b>
<b>Beam Current [mA]</b>	<b>1112</b>	<b>25</b>
<b>Bunch Spacing [ns]</b>	<b>25</b>	<b>25</b>
<b>Bunch Population</b>	<b><math>2.2 \cdot 10^{11}</math></b>	<b><math>4 \cdot 10^9</math></b>
<b>Bunch charge [nC]</b>	<b>35</b>	<b>0.64</b>

# LHeC ERL Test Facility & SC RF

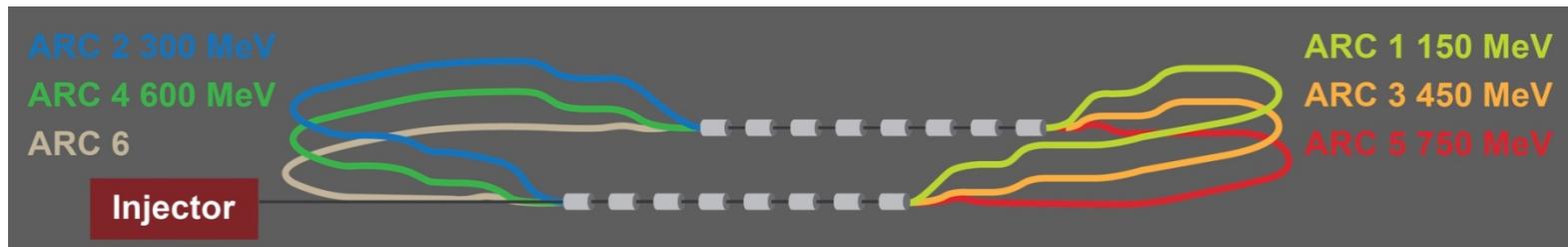
## FUNDAMENTAL MOTIVATION:

- **Validation of key LHeC Design Choices**
- **Build up expertise in the design and operation for a facility with a fundamentally new operation mode:**
  - ERLs are circular machines with tolerances and timing requirements similar to linear accelerators (no 'automatic' longitudinal phase stability, etc.)
- **Proof validity of fundamental design choices:**
  - Multi-turn recirculation (other existing ERLs have only two passages)
  - Implications of high current operation ( $3 * [6\text{mA} - 12\text{mA}] > 30\text{mA}!!$ )
- **Verify and test machine and operation tolerances before designing a large scale facility**
  - Tolerances in terms of field quality of the arc magnets
  - Required RF phase stability (RF power) and LLRF requirements

# Goals of a CERN ERL Test Facility

- Test facility for SCRF cavities and modules
- Test facility for multi-pass multiple cavity ERL
- Injector studies: DC gun or SRF gun
- Study reliability issues, operational issues
- Vacuum studies related to FCC
- Possible use for detector development, experiments and injector suggests ~1 GeV as final stage energy
- Test facility for controlled SC magnet quench tests
- Could it be foreseen as the injector to LHeC ERL and to FCC?

TARGET PARAMETER*	VALUE	*in few stages
Injection Energy [MeV]	5	
Final Beam Energy [MeV]	900	
Normalized emittance $\gamma\epsilon_{x,y}$ [ $\mu\text{m}$ ]	50	
Beam Current [mA]	10	
Bunch Spacing [ns]	25 (50)	
Passes	3	



# Outline

## **1. STAGES OF BUILDING DESIGN**

- LAYOUTS
- BASELINE PARAMETERS

## **2. ARC OPTICS ARCHITECTURE**

## **3. SUPERCONDUCTING RF**

## **4. PLANNING AND TIMELINE**

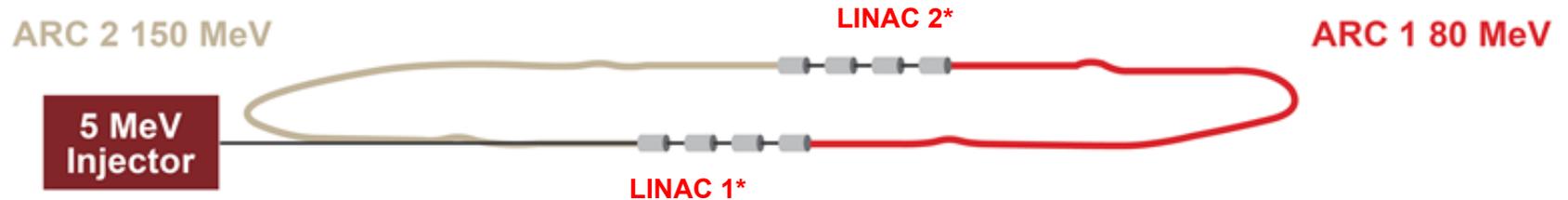
# Planning for each stage

## STEP 1

### SC RF cavities, modules and e<sup>-</sup> source tests

- Injection at 5 MeV
- 1 turn
- 75 MeV/linac
- Final energy 150 MeV

ARC	ENERGY
ARC 1	80 MeV
ARC 2	155 MeV



\*4 SRF 5-cell cavities at 802 MHz

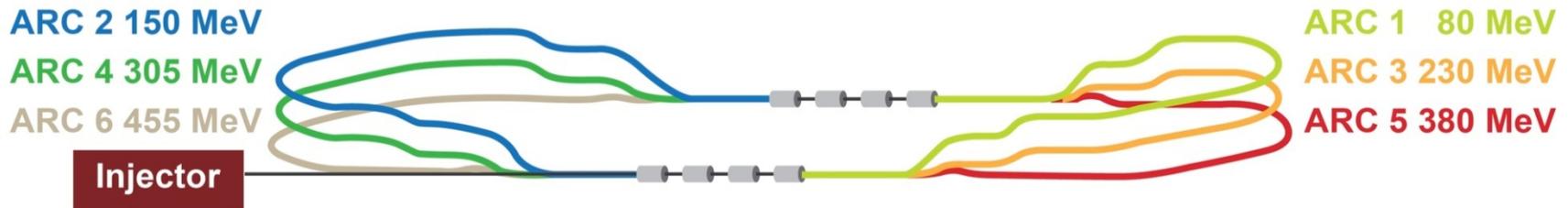
# Planning for each stage

## STEP 2

### Test the machine in Energy Recovery Mode

- Injection at 5 MeV
- 3 turns
- 75 MeV/linac
- Final energy 450 MeV

ARC	ENERGY
ARC 1	80 MeV
ARC 2	155 MeV
ARC 3	230 MeV
ARC 4	305 MeV
ARC 5	380 MeV
ARC 6	455 MeV



Recirculation realized with vertically stacked recirculation passes

# Planning for each stage

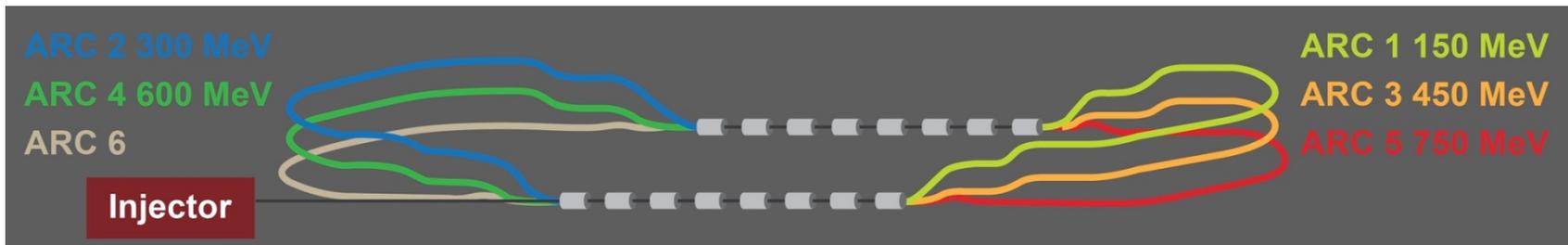
## STEP 3

### Additional SC RF modules test

### Full energy test in Energy Recovery Mode

- Injection at 5 MeV
- 3 turns
- 150 MeV/linac
- Final energy 900 MeV

ARC	ENERGY
ARC 1	150 MeV
ARC 2	300 MeV
ARC 3	450 MeV
ARC 4	600 MeV
ARC 5	750 MeV
ARC 6	900 MeV



# Outline

## 1. STAGES OF BUILDING DESIGN

- LAYOUTS

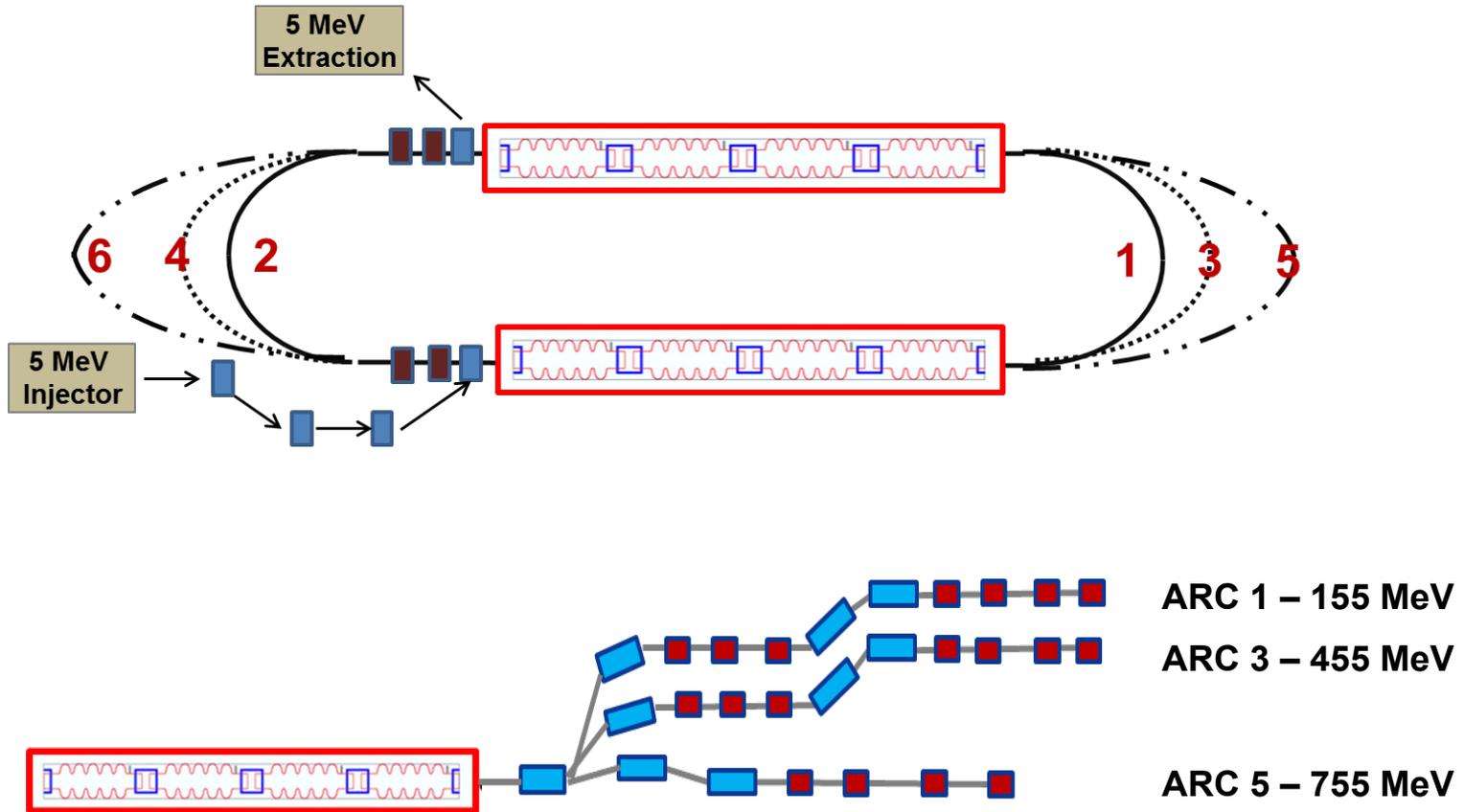
- BASELINE PARAMETERS

## 2. ARC OPTICS ARCHITECTURE

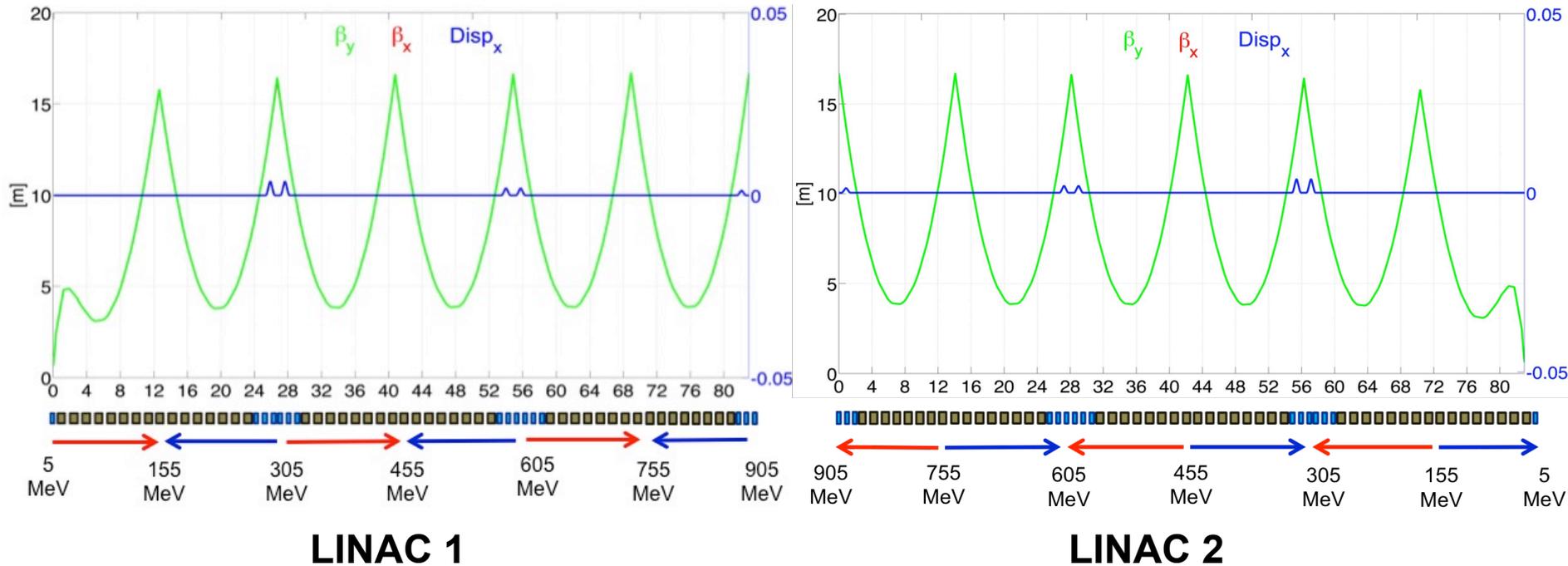
## 3. SUPERCONDUCTING RF

## 4. PLANNING AND TIMELINE

# Layout

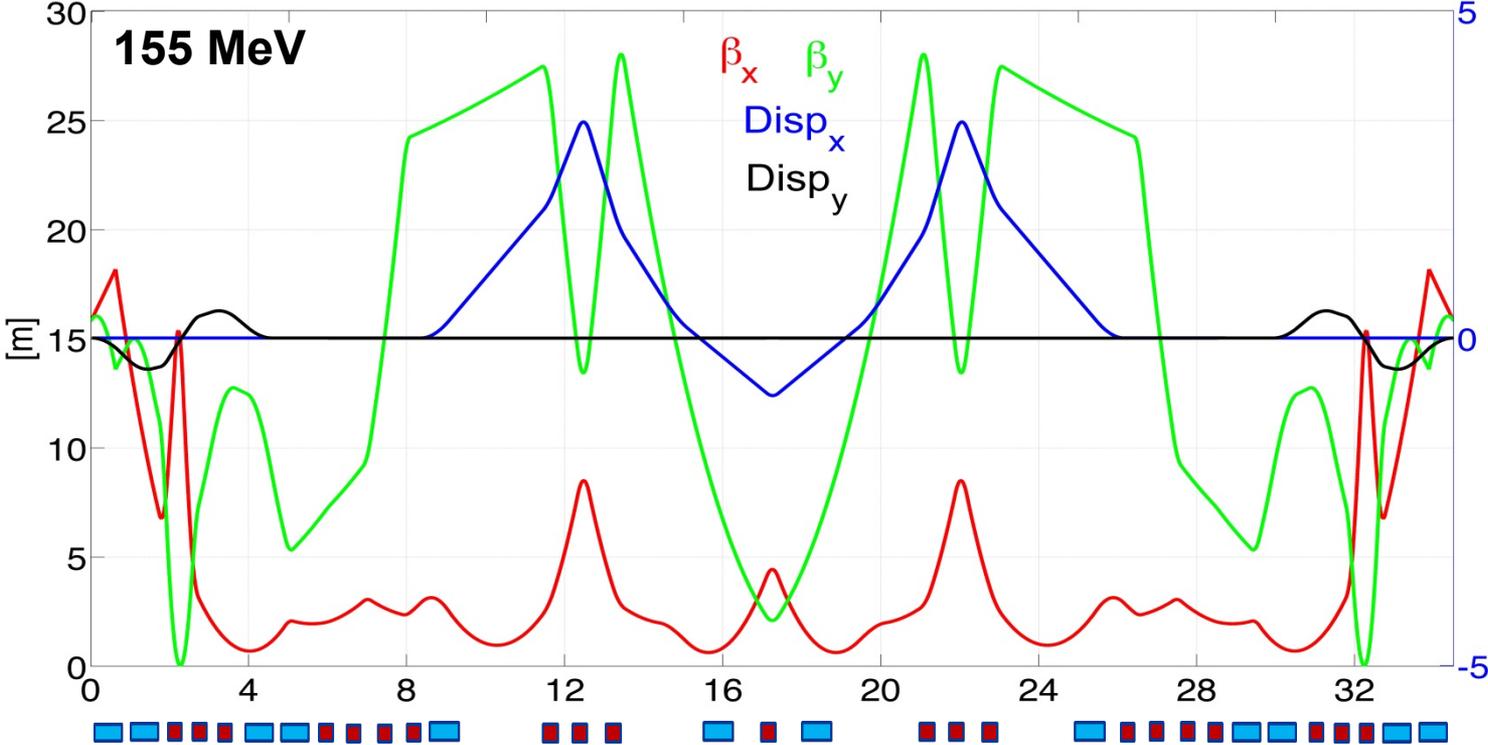


# Linac Multi-Pass Optics



Concise representation of multi-pass ERL linac optics for all six passes, with constraints imposed on Twiss functions by 'sharing' the same return arcs by the accelerating and decelerating passes

# Arc 1 optics



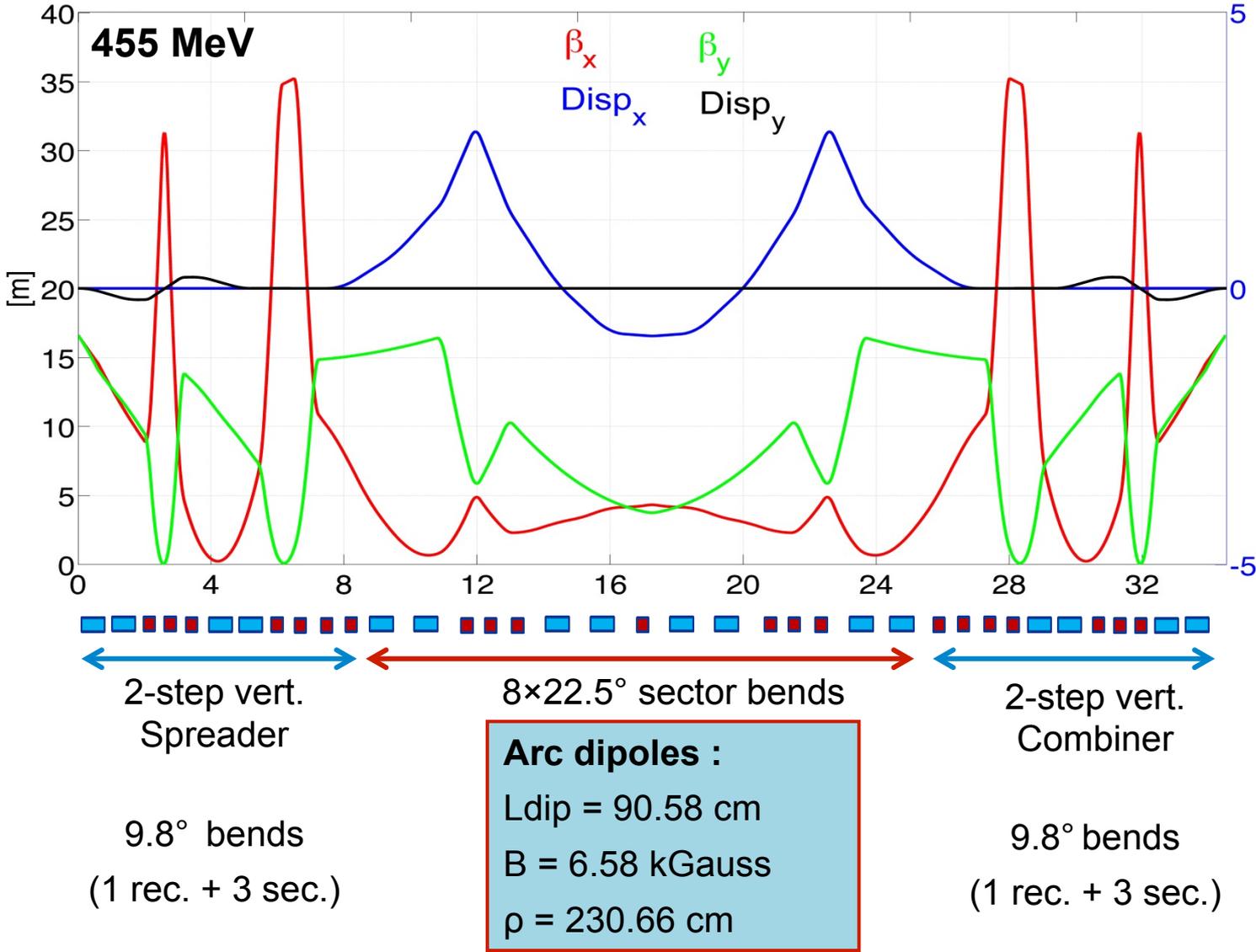
2-step vert.  
Spreader  
  
30° bends  
(1 rec. + 3 sec.)

4×45° sector bends

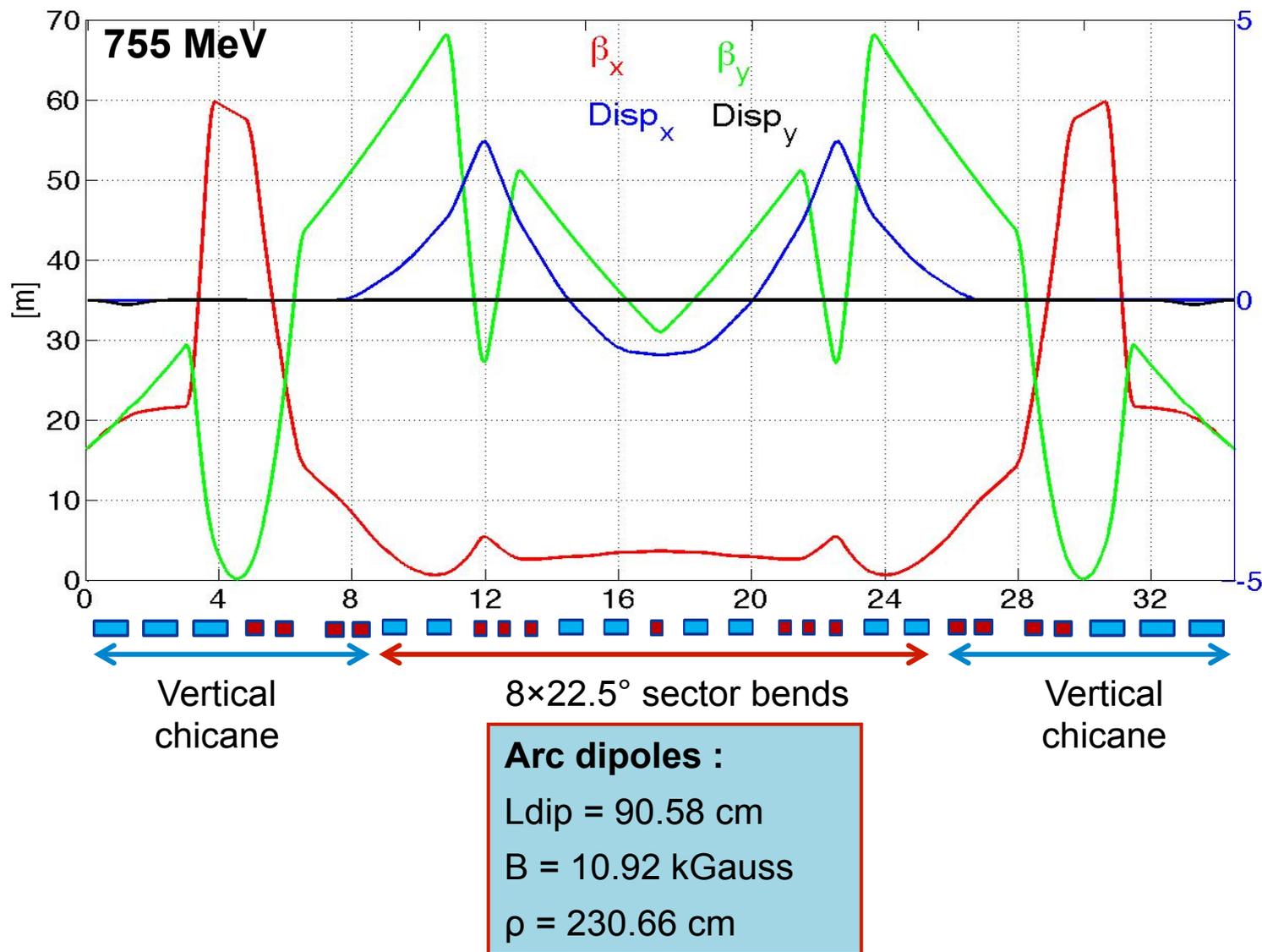
**Arc dipoles :**  
 $L_{dip} = 71.8 \text{ cm}$   
 $B = 5.67 \text{ kGauss}$   
 $\rho = 91.45 \text{ cm}$

2-step vert.  
Combiner  
  
30° bends  
(1 rec. + 3 sec.)

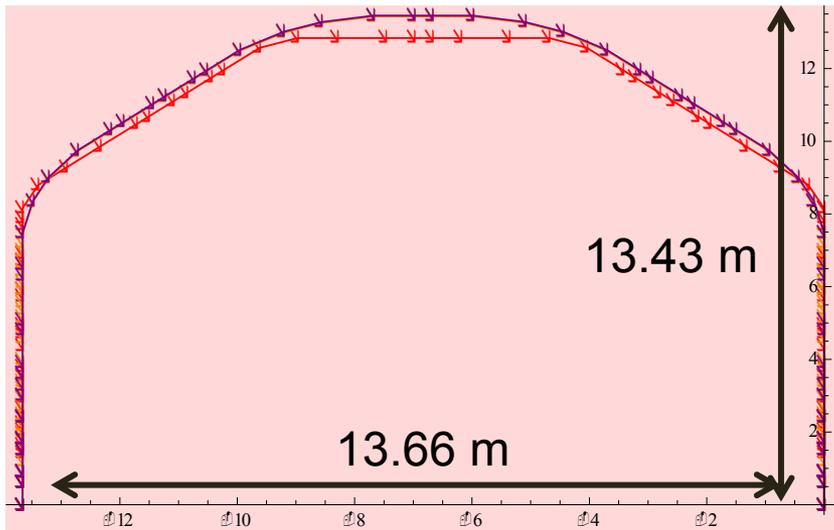
# Arc 3 optics



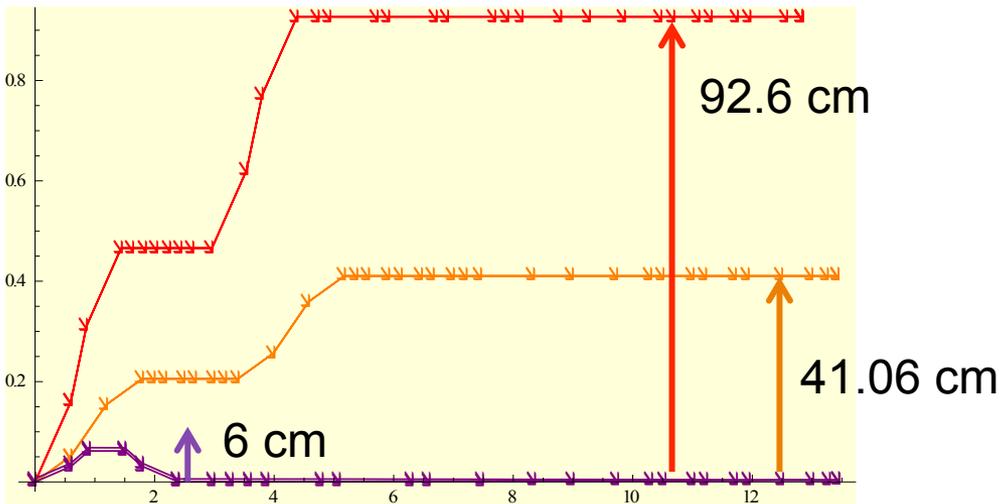
# Arc 5 optics



# Arc 1,3,5 layout



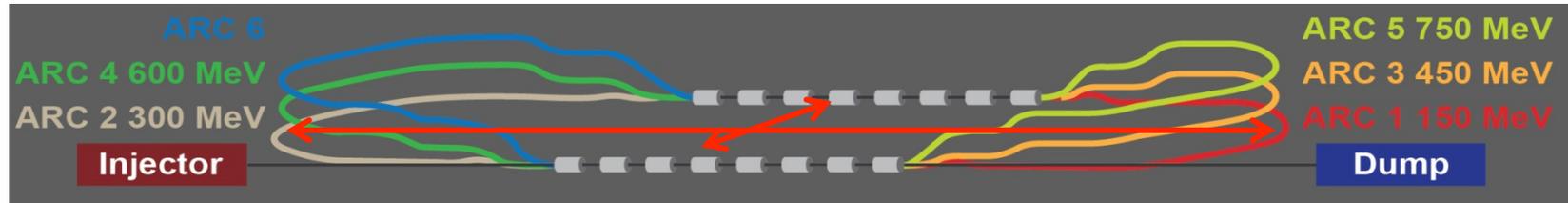
- Synchronous acceleration  
Isochronous arcs
- Achromatic arc
- Dogleg for path-length adjustment  
3 - 13 cm long dipoles,  
Bending angle  $18^\circ$ ,  $B = 1.3 \text{ T}$   
Adjustment:  $10^\circ$  of RF  $\rightarrow$   
1.04 cm @ 801.58 MHz



Total Arc length for Arc 1,2,3  
34.5112 m  
 $94 \times \lambda_{rf}$

For 6 arcs:  
84 DIPOLES  
114 QUADRUPOLES

# Footprint



## ARCS

Total length for Arc 1,2,3

34.5112 m

$94 \times \lambda_{rf}$

(last cavity linac1 to first cavity linac 2)

Total length for Arc 2,4

34.2704 m

$101 \times \lambda_{rf}$

(last cavity linac1 to first cavity linac 2)

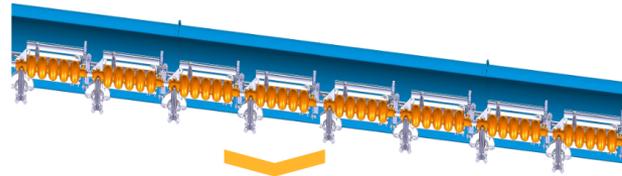
Total length for Arc 6

34.4574 m

$101.5 \times \lambda_{rf}$

(last cavity linac 1 to first cavity linac 2)

## LINAC



ONE CRYOMODULE: 8 RF CAVITIES

PARAMETER	VALUE
Frequency	801.58 MHz
Wavelength	37.4 cm
$L_{cavity} = 5\lambda/2$	93.5 cm
Grad	20.02 MeV/m
$\Delta E$	18.71 MV per cavity

Total length ~ 13 m

## CHICANE INJ/EXTR

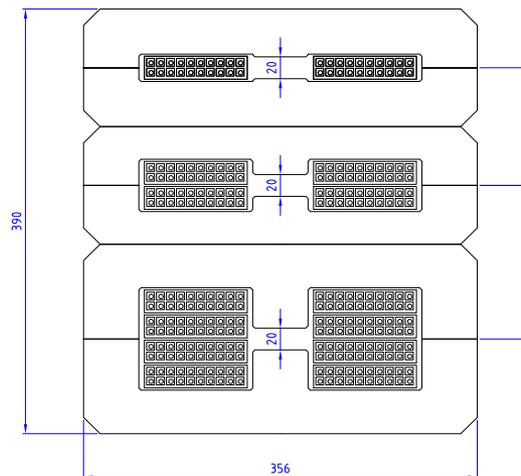
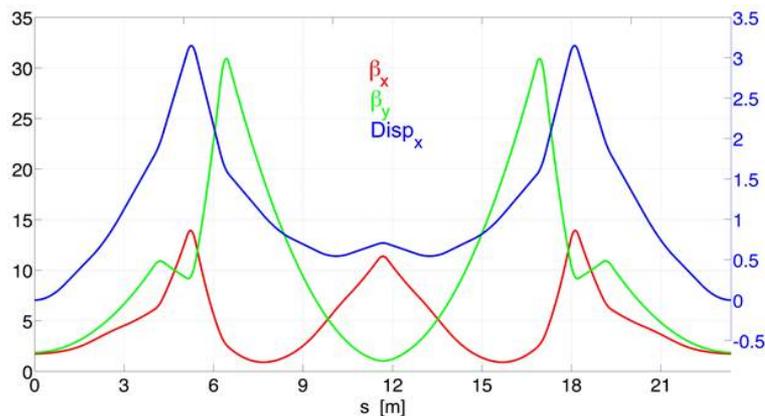
Length ~ 1.75 m

**TOTAL DIMENSIONS**

**42 m x 13.7 m**

# Arc optics OPTION 2

SAME OPTICS LAYOUT FOR ALL THE ARCS 900/750/600/450/300/150 MeV



3 DIPOLES  
ON TOP OF  
EACH OTHER

\* Attilio Milanese

## Arc dipoles :

8x22.5° bends

L<sub>dip</sub> = 100.6 cm

ρ = 256.3 cm

	1GeV	750MeV	600MeV	450MeV	300MeV	150MeV
B FIELD	1.30 T	0.97 T	0.78 T	0.58 T	0.39 T	0.19 T

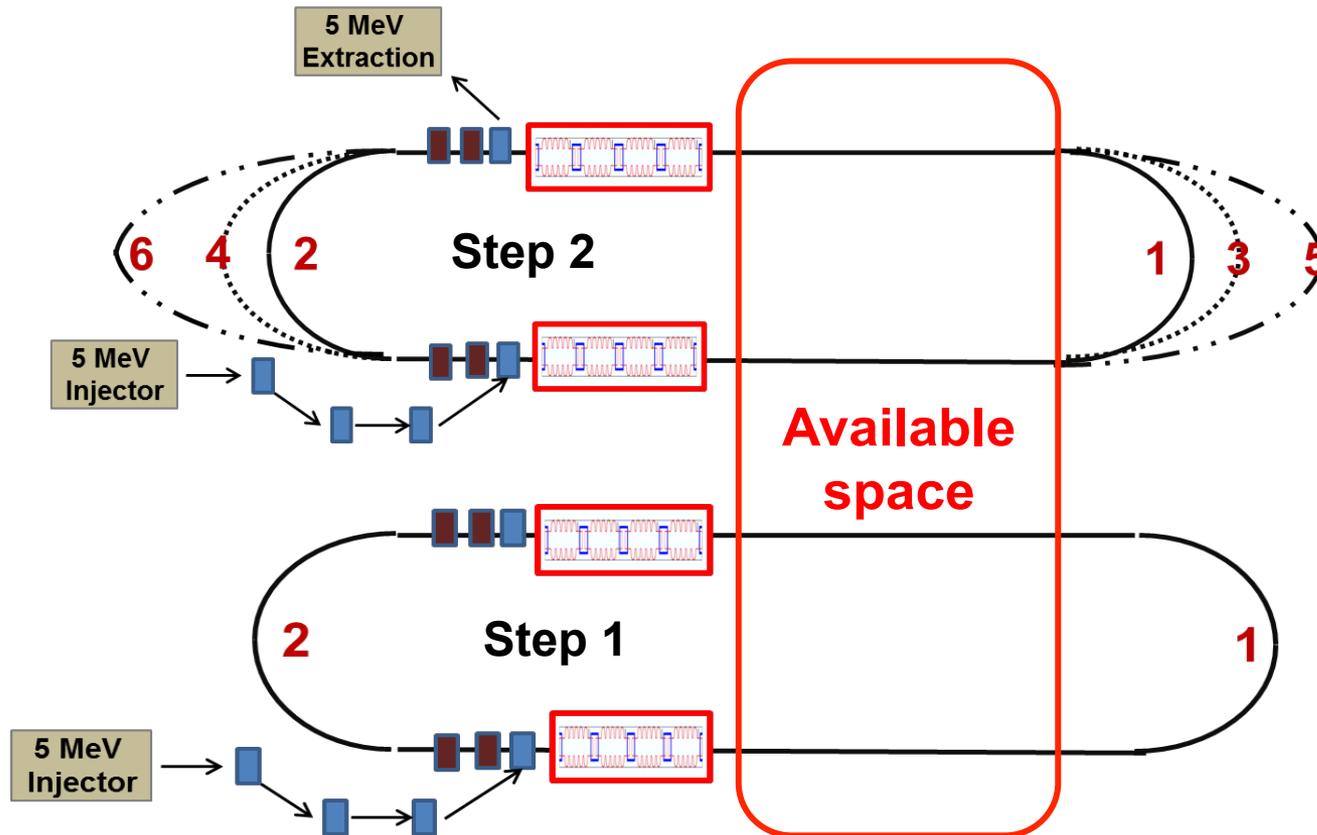
## Arc quadrupoles

L<sub>quads</sub> = 30 cm

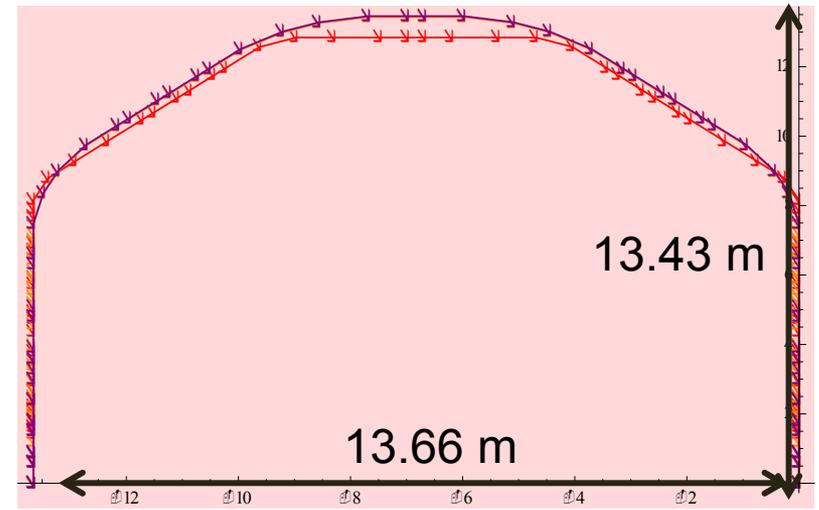
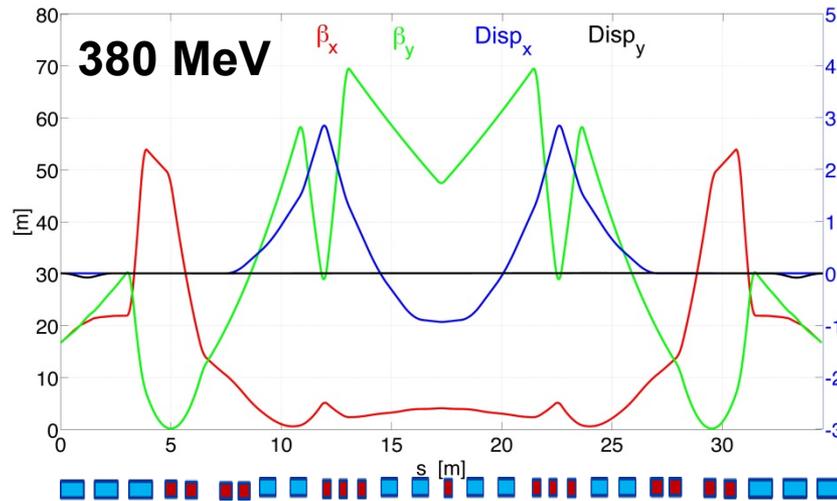
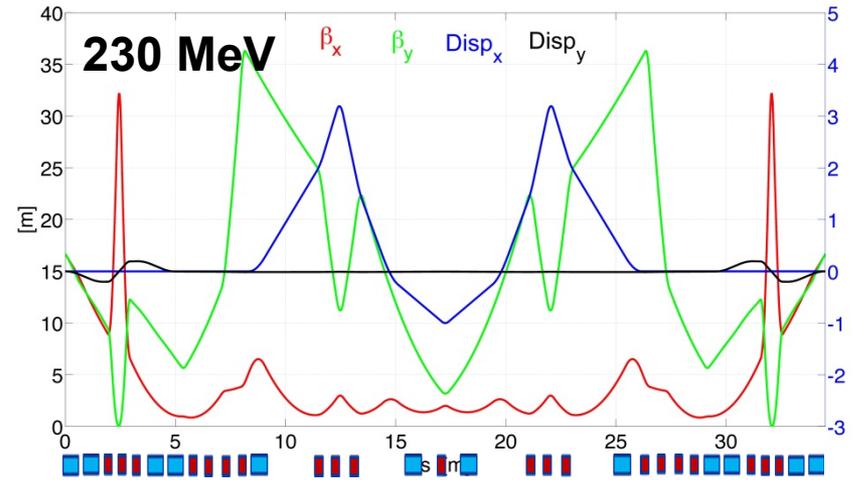
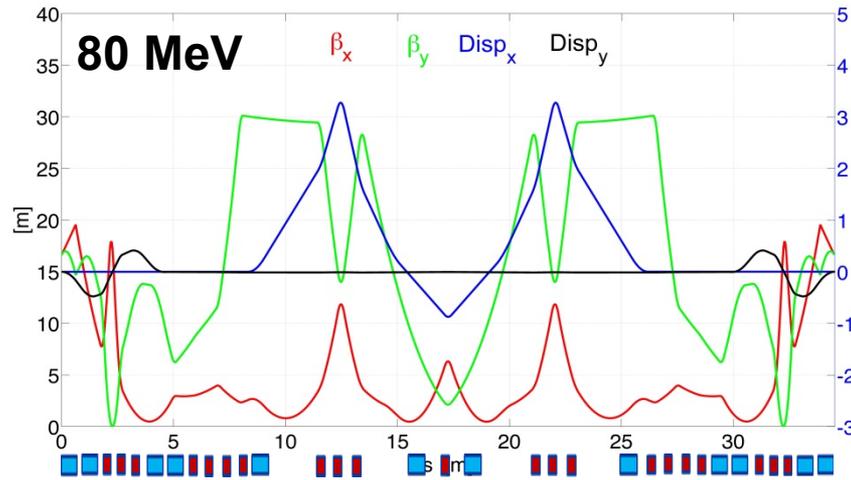
	Q1	Q2	Q3	Q4
K <sub>q</sub> [m <sup>-2</sup> ]	-1.01	2.91	2.09	1.19

# Optics for steps 1 and 2

- Complete Step 2 and Step 1 configuration and optics layout



# Step 2 optics



# Outline

1. STAGES OF BUILDING DESIGN
  - LAYOUTS
  - BASELINE PARAMETERS
2. ARC OPTICS ARCHITECTURE
- 3. SUPERCONDUCTING RF**
- 4. PLANNING AND TIMELINE**

# Superconducting RF

CERN needs to study and develop the technologies to prepare for a possible next energy-frontier machine (European Strategy for Particle Physics)



Superconducting RF is a key area –  
this is where this planned facility comes in

CERN management has asked us to conduct a **Conceptual Design Study** for an Energy Recovery Linac Test Facility (ERL-TF)

We have started this study and have started to establish collaborations

# Superconducting RF

PARAMETER	VALUE
RF frequency	801.59 MHz
Acc. Voltage/cavity	18.7 MV/m
# Cells/cavity	5
Cavity length	~ 1.2 m
# Cavities/cryomodule	4
RF power/cryomodule	< 50 MW
# Cryomodules	8
Acceleration/pass	299.4 MeV
Bunch repetition	36.44 MHz
Duty factor	CW

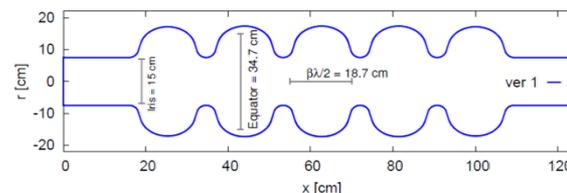
Tests of SC cavities at different frequencies

- 704.42 MHz (ESS, SPL..)
- 801.59 MHz (SPS, LHeC, FCC..)
- 1.3 GHz (XFEL, ILC..)

with a photocathode pulsed at

$$f = (12.1474 \pm 0.0022) \text{ MHz}$$

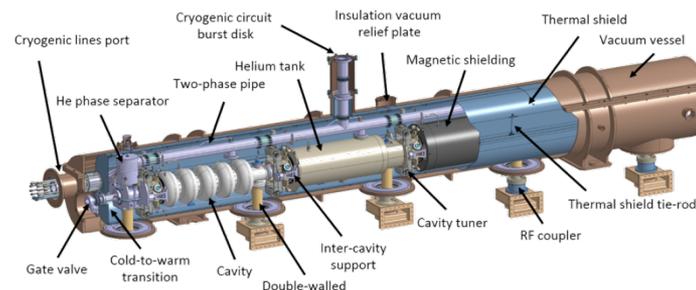
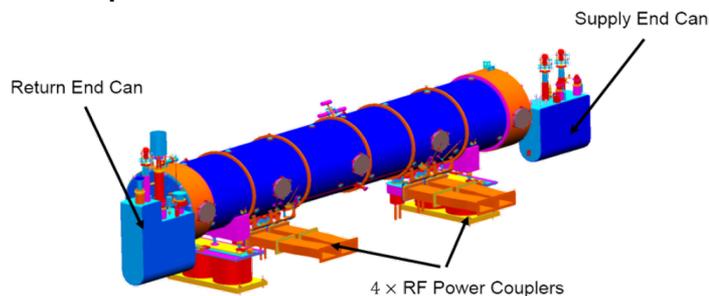
**Initial Cavity Design** (SPL, JLAB and BNL experience)



## Cryomodule Design

JLAB had designed an 805 MHz cryomodule for SNS (concept for the 802 MHz baseline design)

CERN is following for SPL (704 MHz) an alternative path using SS helium vessels and support by the power couplers



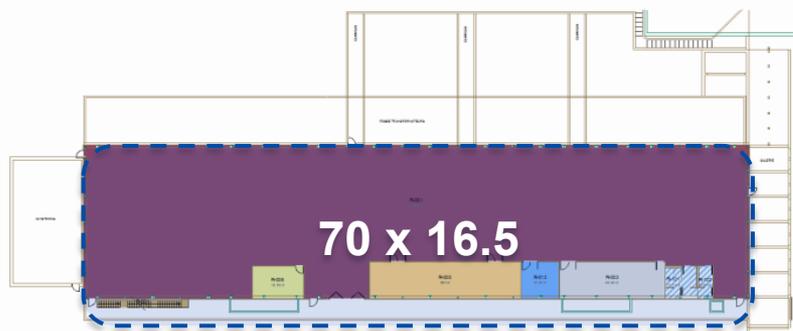
# LTF Possible Site Choice



We have started to look into possible existing buildings suited to host the ERL test facility.

A suitable hall could be in **Building 2275, near LHC P2**

- Current use under investigation
- Power converters already in place
- Geographically perfect as injector for LHeC ERL
- Slightly narrower than required  
Can it be extended?



# LTF Possible Site Choice



A suitable hall could be in  
**Building 2173 (SM18)**

- Current use under investigation
- Powering infrastructure in place
- Cryogenics installation in place  
(capacity to be checked???)



# Next steps

CERN management has asked us to conduct a **Conceptual Design Study** for an Energy Recovery Linac Test Facility (ERL-TF)

We have started this study and have started to establish collaborations

## Goals

2014 Preliminary CDR

2015 Complete CDR

## Looking for collaborations Establishing collaborations

- Lattice Design
  - SCRF
- Injector studies
- Magnets design
- Beam Instrumentation

# Summary

- The concept of the ERLTF is designed to allow for a staged construction with verifiable and useful stages for an ultimate beam energy in the order of 1 GeV
- Design complementary to & synergetic with other proposals
- A Design Study of the ERL-TF has started (a sketch of the optics configuration is provided and other options are under investigation) in collaboration with other institutes (as JLAB)
- First analysis of having controlled quench tests of next generation superconducting magnets has been carried out. Beam parameters seem to match the requirements....further investigation is required!
- Completion of Conceptual design study of an ERL-TF at CERN by the end of 2015

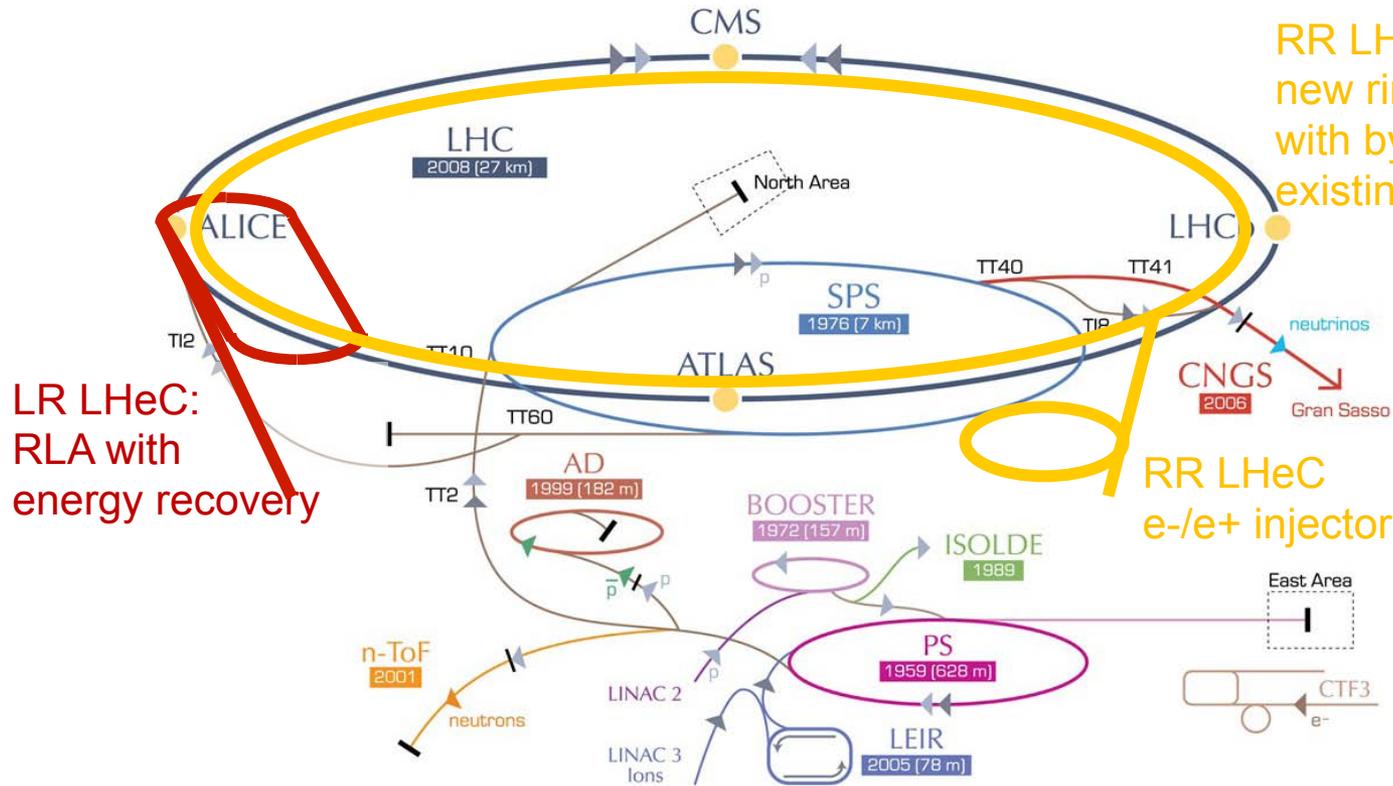
Thank you for your attention

Many thanks to the  
LHeC Study Group Collaboration



# Backup slides

# LHeC option: RR and LR



RR LHeC:  
new ring in LHC tunnel,  
with bypasses around  
existing experiments

LR LHeC:  
RLA with  
energy recovery

RR LHeC  
e-/e+ injector

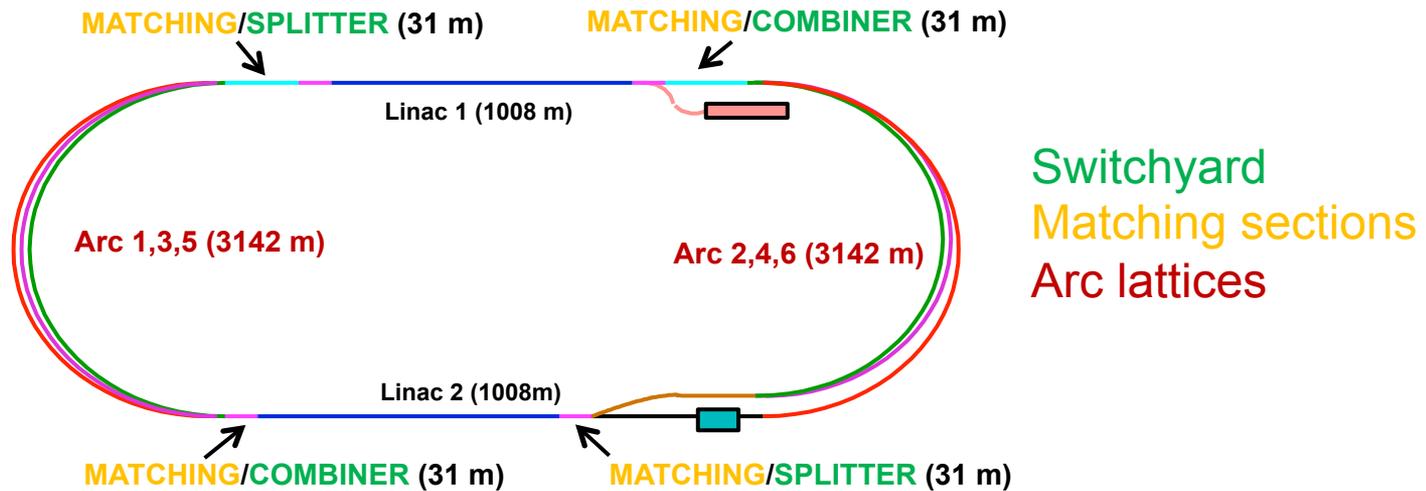
Study team provided CDR:  
Ring-ring option, feasible but impact LHC operation during installation

**Linac-ring option, the baseline**

A solution exists, will now have to find the best solution

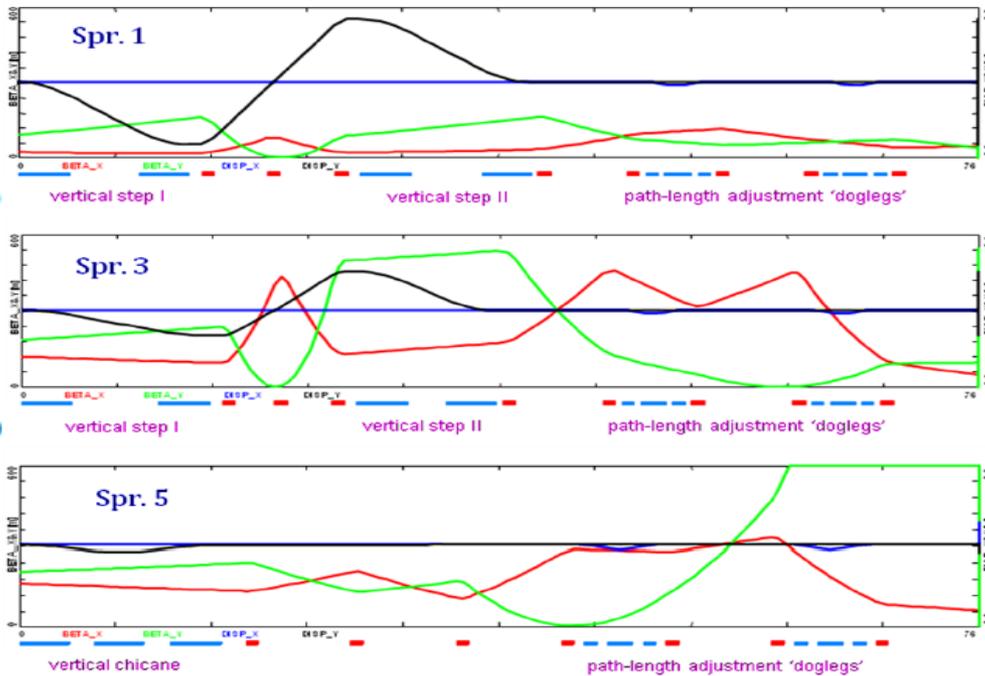
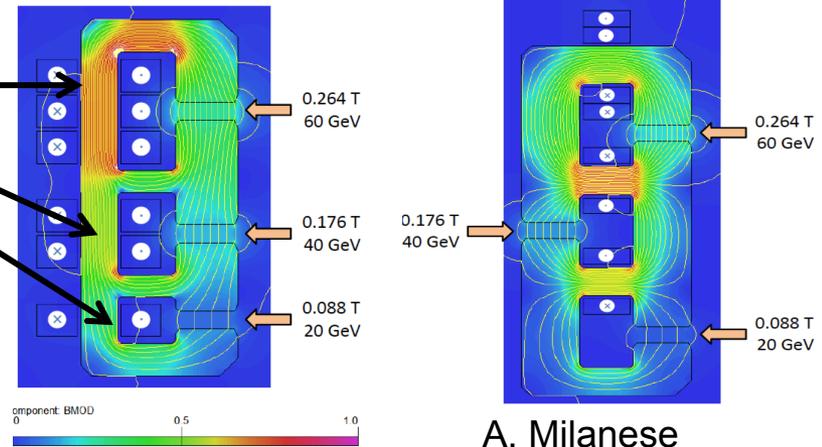
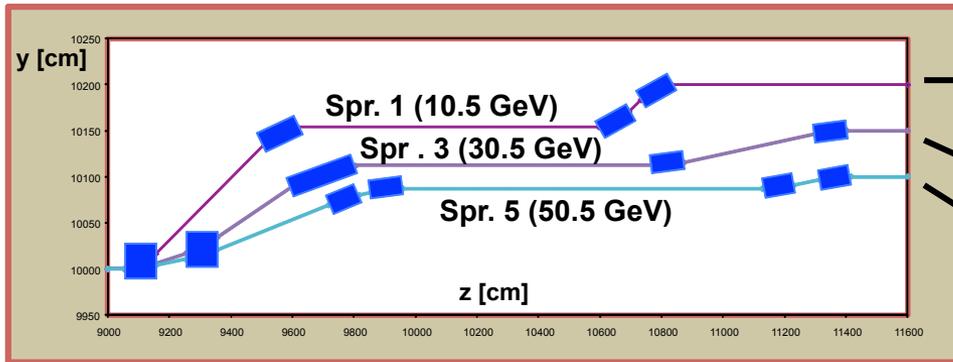
Already have a baseline and alternatives for some components

# Return Arc Optics



- Arc-to-Linac Synchronization - Momentum compaction
  - Quasi-isochronous lattices
  - Choice of Arc Optics - Flexible Momentum Compaction
- Arc Optics Choice - Emittance preserving lattices
  - Arcs based on variations of FMC optics (Im.  $\gamma_t$ , DBA, TEM)
- Acceptable level of emittance dilution and momentum spread
  - Magnet apertures

# Switchyards



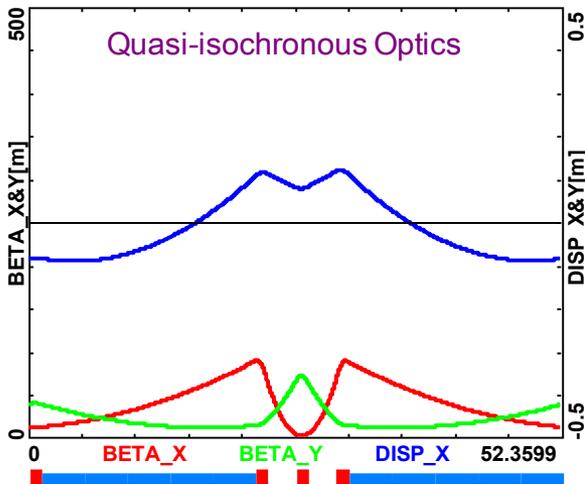
- Two-step-achromat spreaders and mirror symmetric recombiners
- Arcs are separated into 1m high vertical stack
- Very compact switchyard system (~20 m long)
- Horizontal doglegs used for path-length adjustment

# Emittance Preserving Arc Optics

Proper lattice design in the arcs to address the effect of SR on electron beam phase-space: cumulative emittance and momentum growth due to quantum excitations

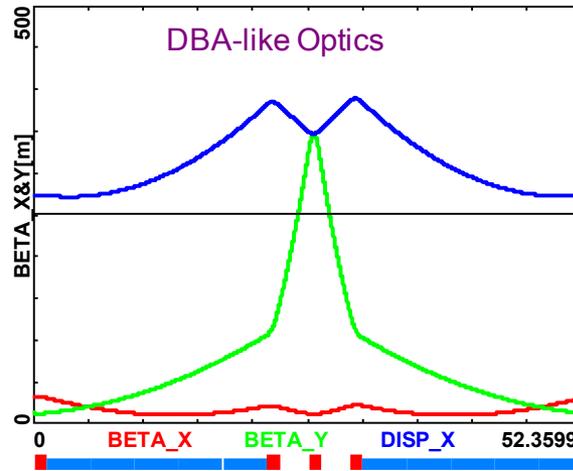
$$\Delta \varepsilon^N = \frac{2}{3} C_q r_0 \gamma^6 \langle H \rangle \frac{\pi}{\rho^2} \quad H = \gamma D^2 + 2\alpha DD' + \beta D'^2$$

Arc 1 and 2



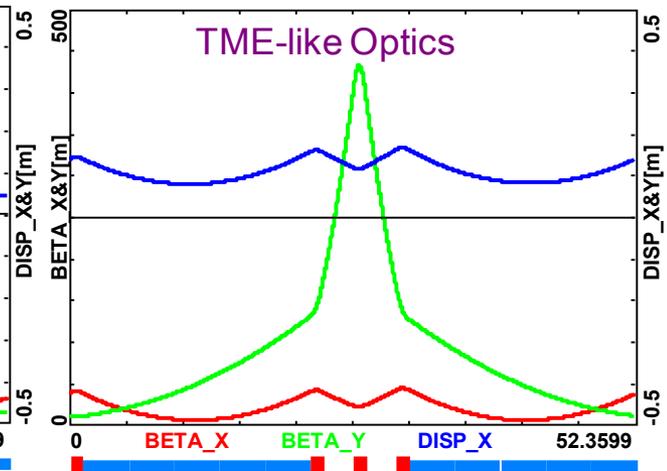
$$\langle H \rangle = 8.8 \times 10^{-3} \text{ m}$$

Arc 3 and 4



$$\langle H \rangle = 2.2 \times 10^{-3} \text{ m}$$

Arc 5 and 6



$$\langle H \rangle = 1.2 \times 10^{-3} \text{ m}$$

Various flavors of FMC Optics used



Emittance not exceeding 50  $\mu\text{rad}$  required for the LHeC luminosity

# Synchrotron radiation in return arcs (1/2)

- Energy loss due to synchrotron radiation in the arcs
- Integrated energy spread induced by synchrotron radiation

ARC	E [GeV]	$\Delta E$ [MeV]	$\sigma E/E$ [%]
1	10.4	0.678	0.00052
2	20.3	9.844	0.00278
3	30.3	48.86	0.00776
4	40.2	151.3	0.01636
5	50.1	362.3	0.02946
6	60	751.3	0.04829
7	50.1	362.3	0.06366
8	40.2	151.3	0.08065
9	30.3	48.86	0.10808
10	20.3	9.844	0.16205
11	10.4	0.678	0.31668
dump	0.500	0	6.66645

Total loss per particle about  $\sim 1.9$  GeV  12.2 MW beam power  
Compensated by additional linacs  
60% wall plug to beam efficiency  20.3 MW

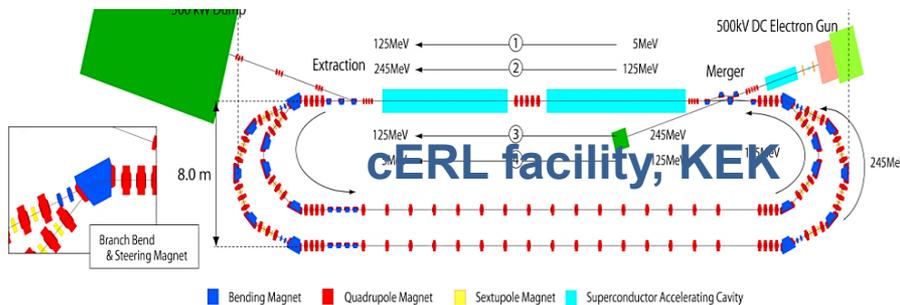
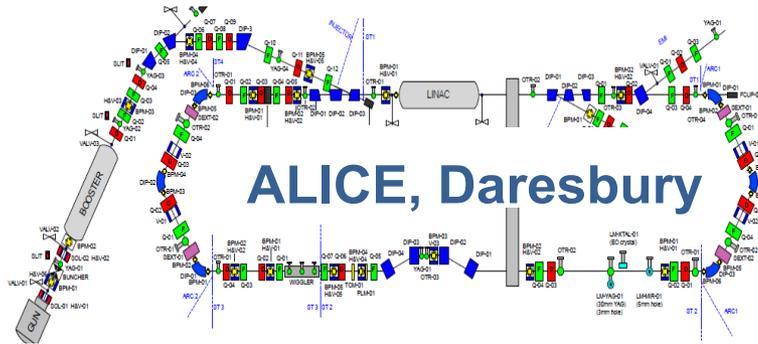
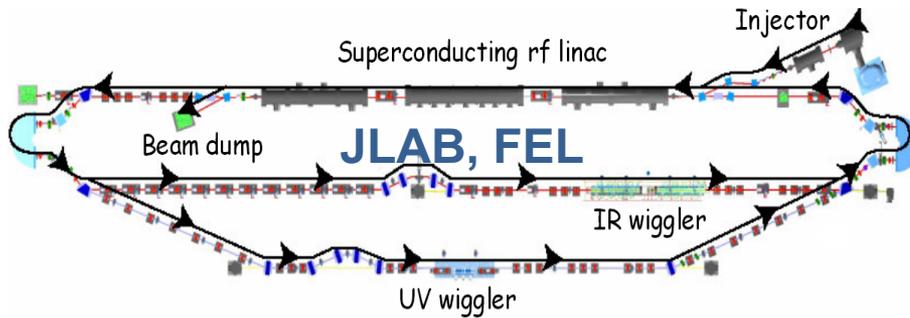
# Synchrotron radiation in return arcs (2/2)

- Emittance growth in each individual arc\*
- Integrated growth including all previous arcs

ARC	E [GeV]	$\Delta\epsilon_{\text{ARC}}$ [ $\mu\text{m}$ ]	$\Delta\epsilon_t$ [ $\mu\text{m}$ ]
1	10.4	0.0025	0.0025
2	20.3	0.140	0.143
3	30.3	0.380	0.522
4	40.2	2.082	2.604
5	50.1	4.268	6.872
6	60	12.618	19.490
5	50.1	4.268	23.758
4	40.2	2.082	25.840
3	30.3	0.380	26.220
2	20.3	0.140	26.360
1	10.4	0.0025	26.362

Before the IP a total growth of  $\sim 7 \mu\text{m}$  is accumulated  
The final value is  $\sim 26 \mu\text{m}$

# Review of some ERL-based machines worldwide (planned/existing/operating)



Beam Energy	88-165 MeV
-------------	------------

Beam Current	10 mA
--------------	-------

Bunch charge	135 pC
--------------	--------

RF frequency	1500 MHz
--------------	----------

Passes	1
--------	---

Beam Energy	12-26 MeV
-------------	-----------

Bunch charge	40-60-200 pC
--------------	--------------

RF frequency	1300 MHz
--------------	----------

Passes	1
--------	---

Beam Energy	35-125-250 MeV
-------------	----------------

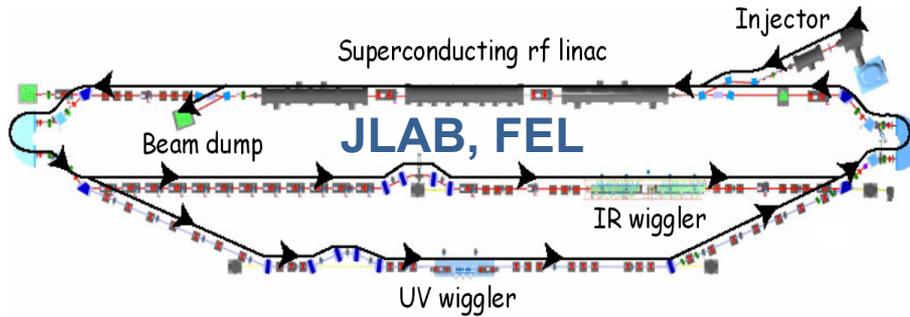
Beam Current	10mA (100mA)
--------------	--------------

Bunch charge	7.7pC- 77pC
--------------	-------------

RF frequency	1300 MHz
--------------	----------

Passes	1- 2
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# Review of some ERL-based machines worldwide (planned/existing/operating)



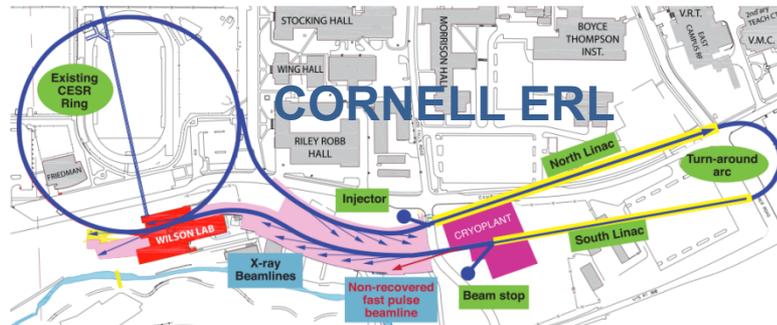
Beam Energy	88-165 MeV
-------------	------------

Beam Current	10 mA
--------------	-------

Bunch charge	135 pC
--------------	--------

RF frequency	1500 MHz
--------------	----------

Passes	1
--------	---

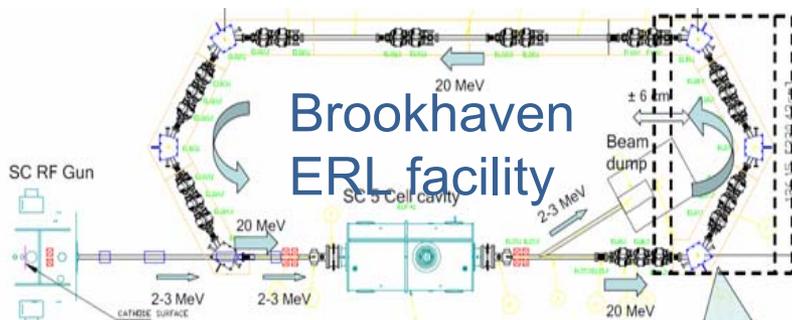


Beam Energy	5 GeV
-------------	-------

Bunch charge	77 pC
--------------	-------

Beam Current	100 mA
--------------	--------

RF frequency	1300 MHz
--------------	----------



Beam Energy	20 MeV
-------------	--------

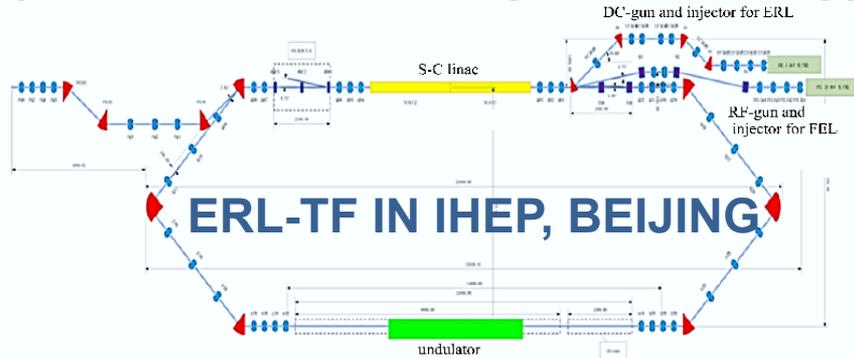
Bunch charge	0.5-5 nC
--------------	----------

Bunch current	300 mA
---------------	--------

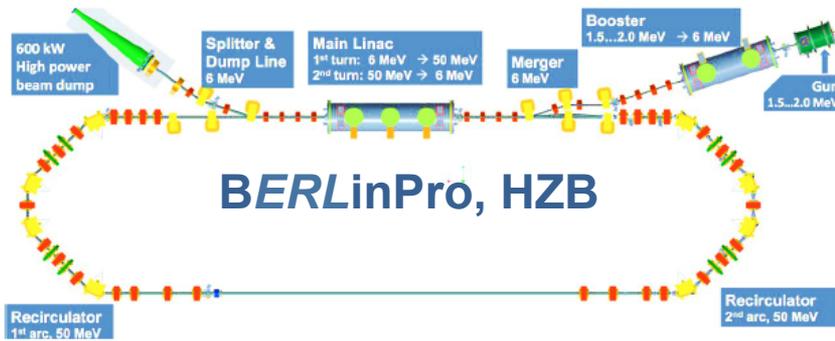
RF frequency	704 MHz
--------------	---------

Passes	1
--------	---

# Review of some ERL-based machines worldwide (planned/existing/operating)



Beam Energy	35 MeV
Beam Current	10 mA
Bunch charge	77 pC
RF frequency	1300 MHz
Passes	1



Beam Energy	50 MeV
Beam Current	100 mA
Bunch charge	77 pC
RF frequency	1300 MHz
Passes	1



Beam Energy	105 MeV
Bunch charge	0.77 pC
RF frequency	802/1300 MHz
Passes	2

# International Advisory Committee

**H. Schopper (CERN)**

G. Altarelli (Rome)

S. Bertolucci (CERN)

F. Bordry (CERN)

O. Brüning (CERN)

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M. Klein (Liverpool)

S. Kurokawa (KEK)

V. Matveev (JINR Dubna)

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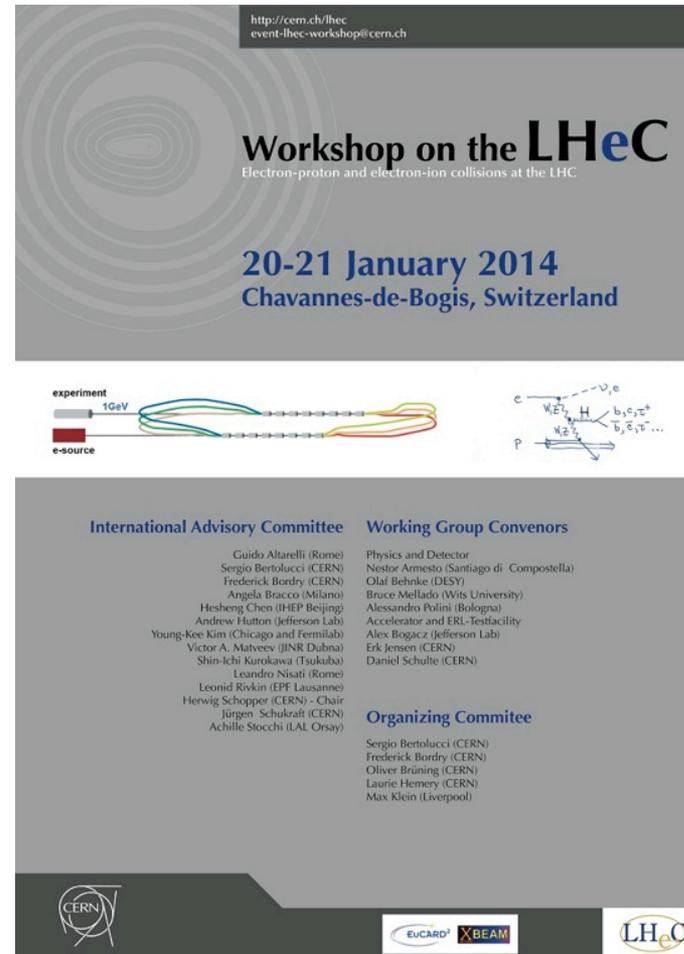
L. Rivkin (EPFL)

J. Schukraft (CERN)

A. Stocchi (LAL-IN2P3)

J. Womersley (STFC)

First IAC meeting at the  
LHeC 5<sup>th</sup> workshop, Switzerland, January 2014



The poster for the 'Workshop on the LHeC' features a grey background with a circular ripple pattern. At the top left, the URL 'http://cern.ch/lhec' and email 'event-lhec-workshop@cern.ch' are listed. The title 'Workshop on the LHeC' is prominently displayed, with 'LHeC' in a larger, bold font. Below the title, the subtitle reads 'Electron-proton and electron-ion collisions at the LHC'. The dates '20-21 January 2014' and location 'Chavannes-de-Bogis, Switzerland' are also included. Two diagrams are present: one showing an 'e-source' and '1 GeV' beam entering a detector-like structure, and another showing a particle collision with various products labeled with  $e$ ,  $p$ ,  $H$ ,  $b_1, e, \tau^+$ ,  $b_2, e, \tau^+$ , and  $\nu_e, \nu_\tau$ . The bottom section of the poster lists the 'International Advisory Committee' and 'Working Group Convenors'.

<http://cern.ch/lhec>  
event-lhec-workshop@cern.ch

## Workshop on the LHeC

Electron-proton and electron-ion collisions at the LHC

**20-21 January 2014**  
Chavannes-de-Bogis, Switzerland

**International Advisory Committee**

- Guido Altarelli (Rome)
- Sergio Bertolucci (CERN)
- Frederick Bordry (CERN)
- Angela Bracco (Milano)
- Hesheng Chen (IHEP Beijing)
- Andrew Hutton (Jefferson Lab)
- Young-Kee Kim (Chicago and Fermilab)
- Victor A. Matveev (JINR Dubna)
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- Leonid Rivkin (EPF Lausanne)
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- Jürgen Schukraft (CERN)
- Achille Stocchi (LAL Orsay)

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- Physics and Detector  
Nestor Armento (Santiago de Compostella)
- Olaf Behne (DESY)
- Bruce Mellado (Wits University)
- Alessandro Polini (Bologna)
- Accelerator and ERL-Testfacility  
Alex Bogacz (Jefferson Lab)
- Erk Jensen (CERN)
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EUCARD<sup>2</sup> XBEAM

LHeC

# Controlled quench tests of SC magnets

WE ARE INVESTIGATING THE POSSIBILITY OF USING THE TEST FACILITY  
FOR SC MAGNET TESTS

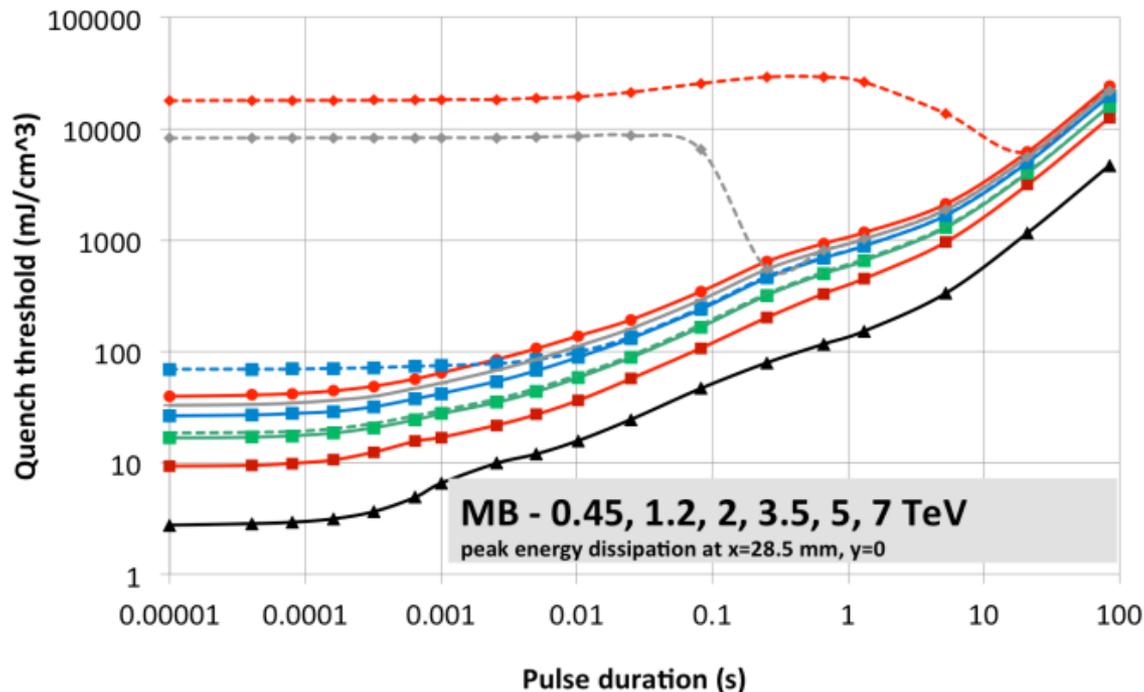
Requirements in terms of:

- Beam energy, intensity and pulse length (energy deposition)
- Space for the magnets installation (possible tests of cable samples and full cryo magnets)
- Cryo requirements
- Vacuum requirements
- Powering needs

# Controlled quench tests of SC magnets

Study beam induced quenches (quench thresholds, quenchino thresholds) at different time scales for:

- SC cables and cable stacks in an adjustable external magnetic field
- Short sample magnets
- Full length LHC type SC magnets

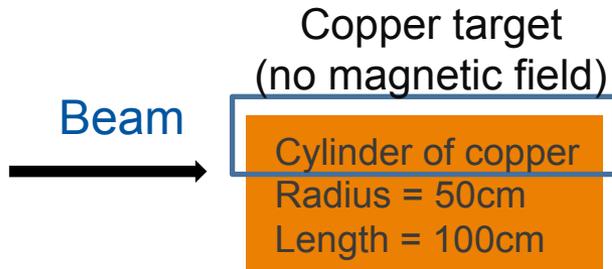


Quench limits of LHC dipole as expected from QP3 simulations for different pulse durations

Courtesy A. Verweij

# Beam parameters to generate a given amount of energy deposition

## CALCULATIONS AND FLUKA SIMULATIONS

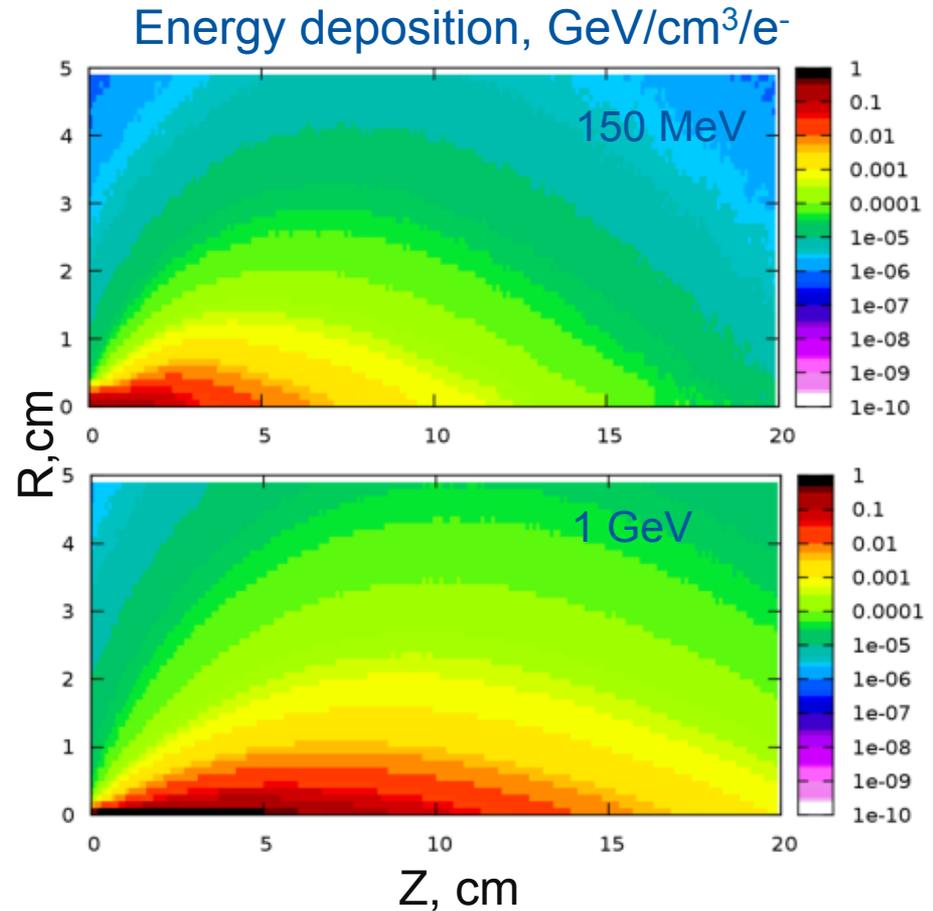


### Beam parameters

Energy, MeV	Emittance, m	Sigma, cm	FWHM, cm
150	1.70E-07	0.092	0.22
300	8.52E-08	0.065	0.15
450	5.68E-08	0.053	0.13
600	4.26E-08	0.046	0.11
750	3.41E-08	0.041	0.10
900	2.84E-08	0.038	0.09
1000	2.55E-08	0.036	0.08

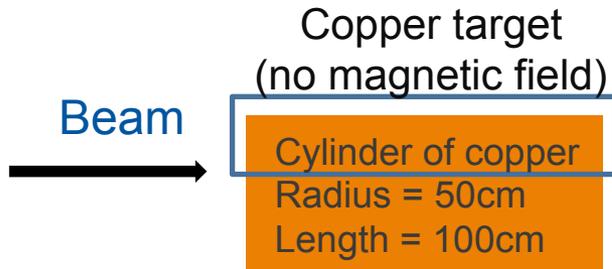
Results are given for half of bulky target because of symmetry

Binning: 1 mm<sup>3</sup> bins



# Beam parameters to generate a given amount of energy deposition

## CALCULATIONS AND FLUKA SIMULATIONS



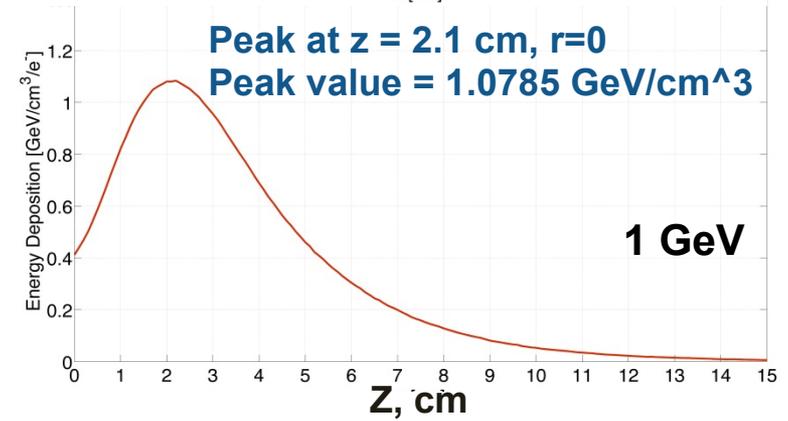
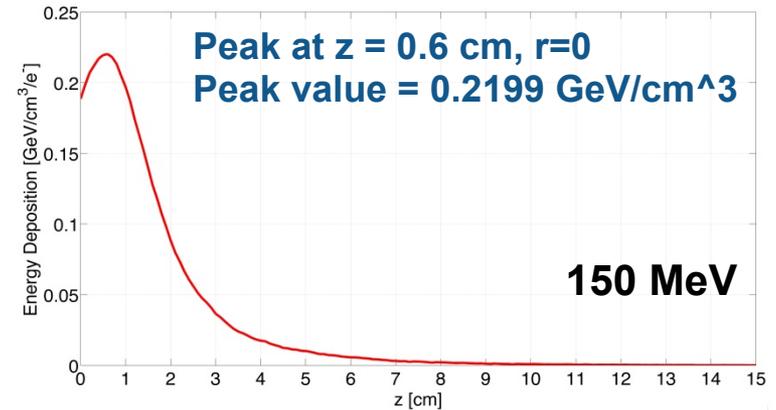
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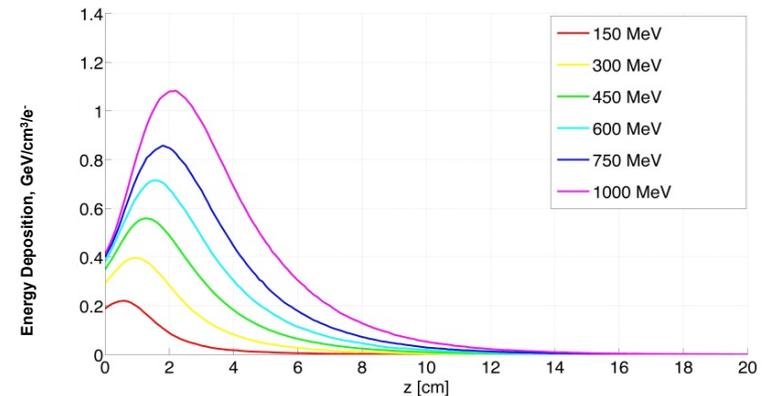
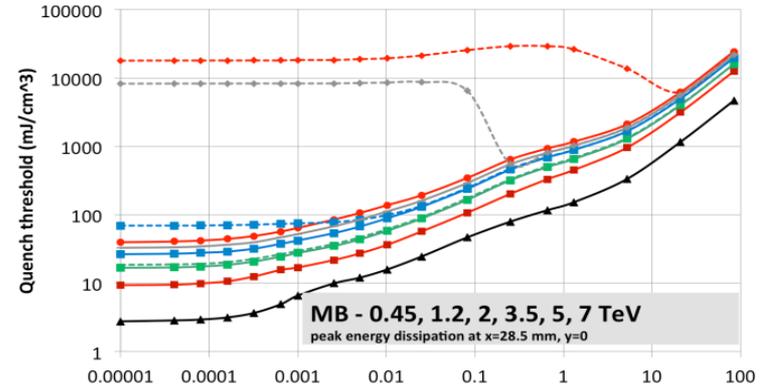
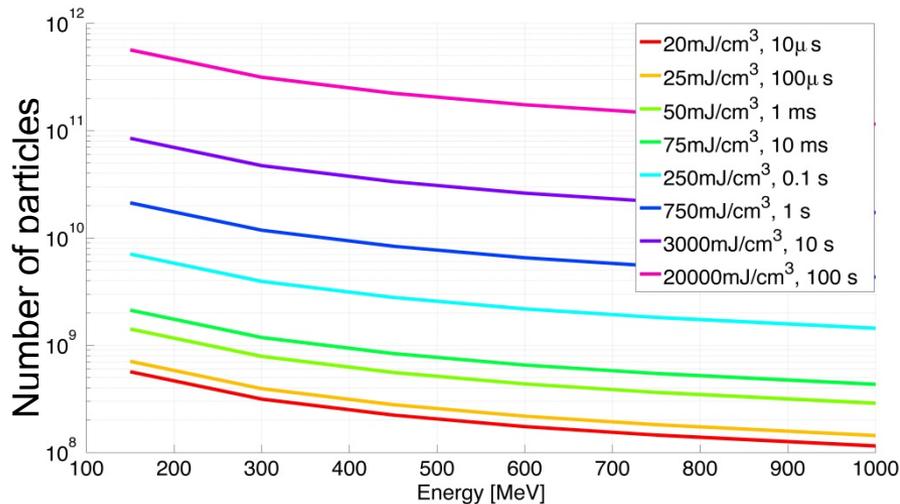
### Energy deposition, GeV/cm<sup>3</sup>/e<sup>-</sup>



# Beam parameters to generate a given amount of energy deposition

# electrons needed to quench the magnet =  $\frac{\text{Quench threshold}}{\text{Maximum value for the energy deposition}}$

## MB quench limit @ 3.5 TeV



**1 GeV = 1.602 x 10<sup>-7</sup> mJ**

MB quench limit 450 GeV is 140mJ/cm<sup>3</sup> in 10ms:

**~2.2 x 10<sup>9</sup> e<sup>-</sup> @ 1GeV necessary**

MB quench limit 7 TeV is 16 mJ/cm<sup>3</sup> in 10ms:

**~2.6 x 10<sup>8</sup> e<sup>-</sup> @ 1GeV necessary**